



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4961-041
Job Sheet 184000



Part No: D4961-041

Job Qty: 8 ea

Part Name: Tube Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP REV:A 13.10.22 NEW ISSUE DD VERF:JFS IPP REV:B 15.02.18 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	10/26/18	10/26/18	0.00	0.00	Start Up Small Fab-4		Smb
110	Small Fab	8 pcs	10/26/18	10/26/18	0.00	4.76	Small Fab-8		Smb DAS 38
120	QC	8 pcs	10/26/18	10/26/18	0.00	0.00	QC5		6 38
130	Packaging	8 pcs	10/26/18	10/26/18	0.00	0.00	Packaging3-2	7/29 OCT 23 2018	6 38
140	QC21-SA	8 Ea	10/26/18	10/26/18	0.00	0.00	QC21		DAS 21 OCT 23 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN818-L12J	Nut	16 Ea (2 ea)	90-Start up Operation	5116949 X10
M304TR0.750W.049	304 Round Tube .750 X .049W	5.6000 ft (.7 ea)	90-Start up Operation	50108841
MS20819-12J	Sleeve	16 Ea (2 ea)	90-Start up Operation	5107743 57582

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN818-L12J	16	8	0
	M304TR0.750W.049	6	158	0
	MS20819-12J	16	52	0

Part Specifications

Specifications could not be found.



Container No: \$119326



Part: D4961-041

Job No: 184000

Serial No/Batch: \$119326

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/18/18

1210 POUQUET RD
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

37 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					